

Work Order ID 86459

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Slip Tues 07/07

86459

Page 1

Item ID: D412-704-045

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Cable Assembly (212/214/412) 3

Stop *NS2*

Start Date: 6/29/12 Start Qty: 1.00

4

Cust Item ID:

Required Date: 7/03/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

DSI9611	A
---------	---

IIN D412-704	C
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100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg

32 0

9/12/07/03

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

5/12/13

(73)

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Item ID: D412-704-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cable Assembly (212/214/412)

Start Date: 6/29/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/03/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: <u>81023</u>	0.00							
120									
Packaging	Memo	0.00				<u>3x</u>			<u>SP</u>
Packaging									<u>12-7-4</u>
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							<u>12/7/4</u>
Quality Control									

12-07-4

Picklist Print

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Work Order ID: 86459

Parent Item: D412-704-045

Parent Item Name: Cable Assembly (212/214/412)

Start Date: 6/29/12

Required Date: 7/03/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B05.01.28 Added Figures 1-2KJ/RF
IPP Rev:C 08-10-08 as per revB DD verified by:EC
9611 DD verf:EC
IPP REV:D 12.05.10 per DSI

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-10A Bolt		Purchased	No			100	Each	125.0000	1	4		6/29/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		8							
				119084		8				3			
				ST351		117							
				117795		2							
				120873		115							
AN3-5A Bolt		Purchased	No			100	Each	802.0000	1	4		6/29/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		802							
				115371		46							
				117423		124				3			
				119355		200							
				120187		426							
				121185		6							
AN960JD10 Washer	NAS1149D0363J	Purchased	No			100	Each	0.0000	2	8		6/29/12	
				40 M120644									
AN960JD10L Washer	NAS1149D0332J	Purchased	No			100	Each	0.0000	2	8		6/29/12	
				40 M119717									
D3217-3 Cable 80.5"		Manufactured	No			100	Each	12.0000	1	4		6/29/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST223		12							
				79806		1							
				83195		1							
				84429		10				3			

Picklist Print

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Work Order ID: 86459

Parent Item: D412-704-045

Parent Item Name: Cable Assembly (212/214/412)

Start Date: 6/29/12

Required Date: 7/03/12

Start Qty: 4.00

Required Qty: 4.00

D3257-1 Manufactured No 100 Each 3.0000 1 4

Fitting

Location Loc Qty Loc Code

ST035 3

83196 3

D3258-1 Manufactured No 100 Each 7.0000 1 4

Angle Bracket

Location Loc Qty Loc Code

ST035 7

76165 7

MS21042L3 Purchased No 100 Each 3,423.0000 2 8

Nut

Location Loc Qty Loc Code

ST300 1423

117885 32

119017 777

119075 138

121444 476

ST317 2000

122141 2000

NAS509-3 Purchased No 100 Each 48.0000 3 12

Nut

Location Loc Qty Loc Code

ST280 48

118384 12

121827 36

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Shop Packet Print

Page 2

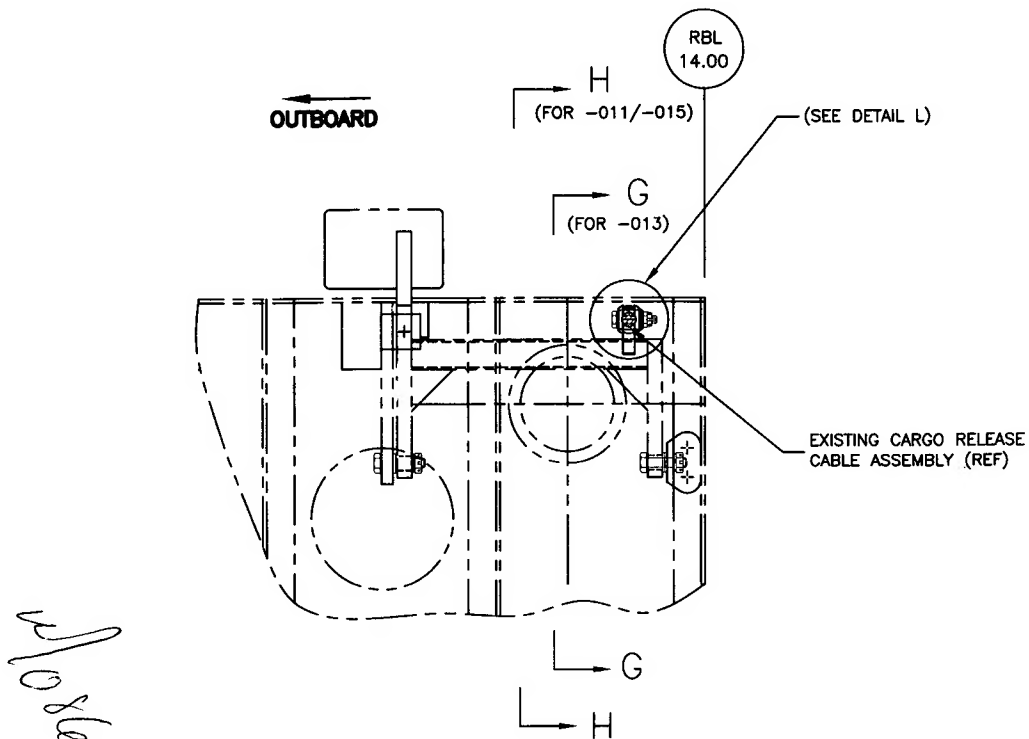


FIGURE 4 – Detail B. View looking Aft (Pilot's Side)
(-011/-013/-015 Installations)

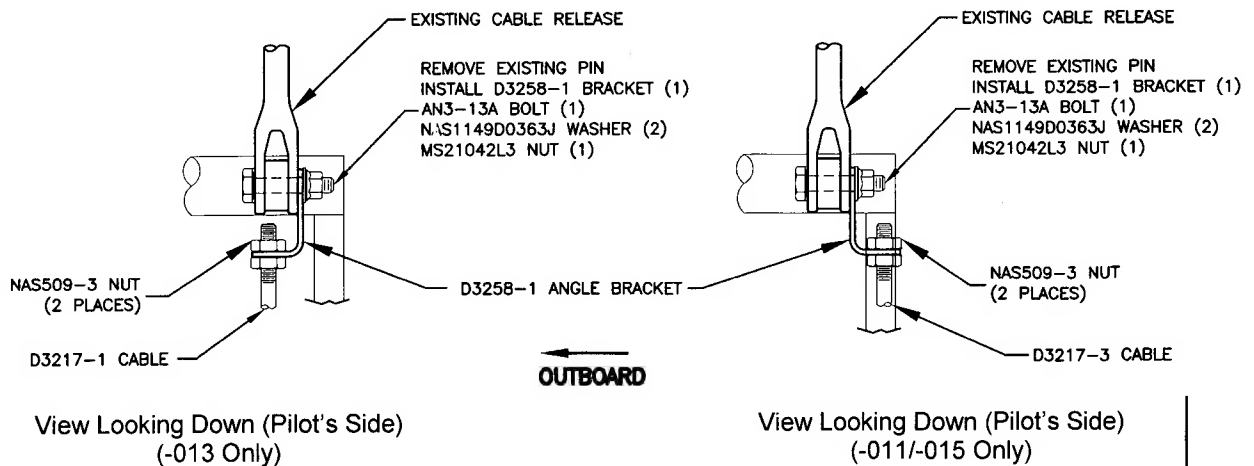


FIGURE 5 – Detail L.

DART SERVICE INSTRUCTION

TO AMEND IIN-D412-704 REV. C OR EARLIER
AND ICA-D412-704 REV. 4 OR EARLIER
REF CANADIAN STC SH93-34
REF FAA STC SR00957NY
REF EASA STC EASA.IM.R.00696

PURPOSE

The purpose of this Dart Service Instruction is to correct part number error in Installations Instruction IIN-D412-704 Rev. C or earlier and Instructions for Continued Airworthiness ICA-D412-704 Rev. 4 or earlier. The AN3-13A bolt should be replaced with an AN3-10A bolt in Figure 5 - Detail L in IIN-D412-704 and Figure 25-4 Detail L in ICA-D412-704. See sheet 2.

PART LIST CORRECTION

Revise Part Lists in IIN-D412-704 & ICA-D412-704 as follows:

NOW

Qty -043	Qty -045	Part Number	Description
X		D205-704-043	CABLE ASSEMBLY (205)
	X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
1	1	AN3-10A	BOLT

WAS




Qty -043	Qty -045	Part Number	Description
X		D205-704-043	CABLE ASSEMBLY (205)
	X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
1	1	AN3-13A	BOLT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

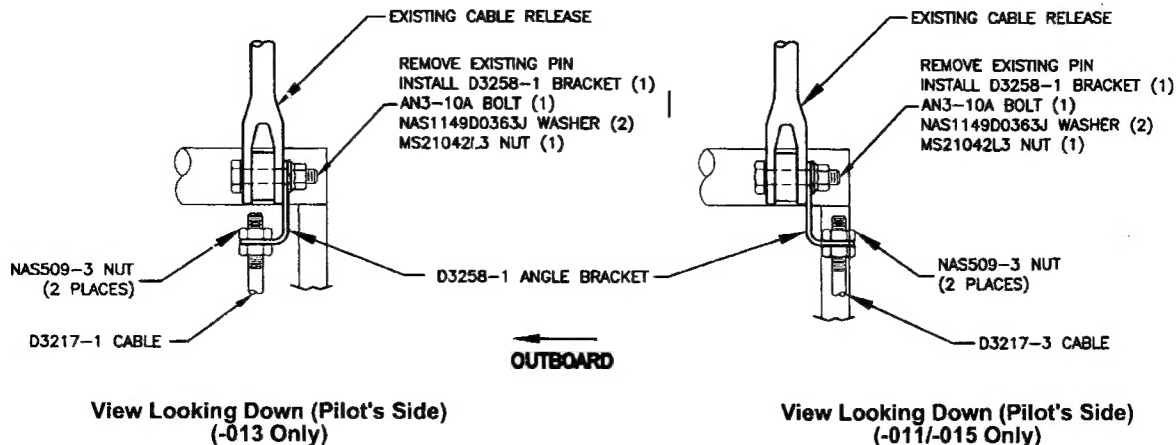
DATE: 12.05.07
CERT. NO.: SH93-34
ISSUE NO.: 2

A	NEW ISSUE (REF PAR	RF	12.05.07
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9611	SHEET 1 OF 2
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DE APPR.		PART NUMBER CORRECTION NTS	
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FIGURES CORRECTION

Revise Detail L Figure 5 of IIN-D412-704 and Detail L Figure 25-4 of ICA-D412-704 as follows:

NOW



WAS

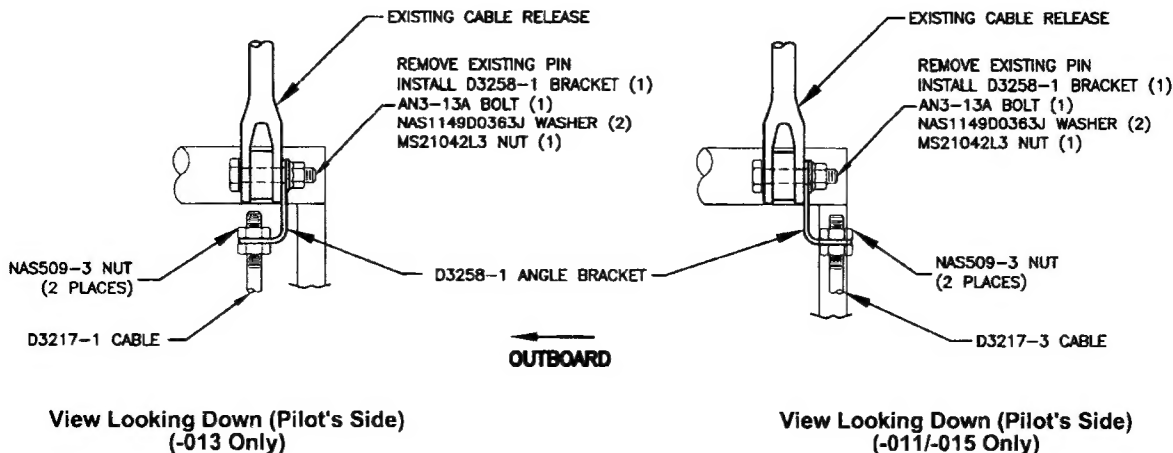


Figure 5 - Detail L or Figure 25-4 - Detail L

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 12.05.07
CERT. NO.: SH93-34
ISSUE NO.: 2

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DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
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